

# El CNA como centro de ensayos de irradiación dentro de una ICTS interdisciplinaria

Presented by Yolanda Morilla

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(gtenorio@us.es)



ciencia.gob.es/portal/site/MICINN/ICTS

Islas Canarias

Antártida

**ICTS Andalucía** Cerrar

- Observatorio Astronómico de Calar Alto (CAHA)
- Radiotelescopio IRAM 30M
- Reserva Biológica de Doñana (RBD)
- Plataforma Solar de Almería (PSA)
- Centro Nacional de Aceleradores (CNA)
- RES - Picasso (UMA)
- NANBIOSIS - BIONAND
- ELECM I - DME-UCA

Áreas Temáticas

**Parque Científico  
Tecnológico Cartuja**  
Avda. Tomás Alba Edison nº 7  
E-41092 - Sevilla. Spain  
<http://www.cna.us.es>



# CNA – MAIN EQUIPMENTS

Spanish ICTS (singular scientific and technological infrastructure) Interdisciplinary research



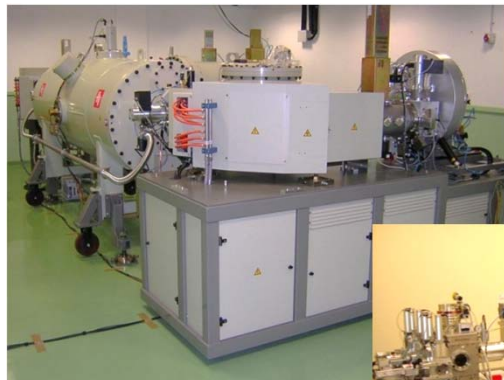
**3 MV Tandem accelerator**



**18/9 Cyclotron accelerator**



**Co-60 Gamma-irradiator**



**1 MV Tandem AMS**

**MICADAS**



**PET / CT SCANNERS**



**Radiopharmacy**

## A little bit of history...

- 1997, agreement between Universidad de Sevilla, Junta de Andalucía and CSIC
- 1998, the **3MV tandem accelerator** settled in Sevilla
- 1999, the laboratory is opened to the scientific community (public or private enterprise), mainly to perform ion beam analysis (IBA)
- 2003, the **cyclotron accelerator** is installed
- Agreement CNA-Schering España. **Radiopharmacy and PET research.**
- 2005, the compact system for **accelerators mass spectrometry** (AMS) is put into operation
- 2005/06, the movable line for ion implantation and irradiation is designed and installed to be shared with tandem and cyclotron accelerators
- 2006, routine service in IBA techniques accessible  
Agreement CNA-IBA Molecular-SAS. **Radiopharmacy service for all the Andalusian hospitals.**
- 2008/09, Total dose and Microdosimetry irradiation tests (static and dynamic mode)
- 2012/13,  **$^{60}\text{Co}$  irradiation tester and 0.5 MV AMS MICADAS** have been installed
- 2013 up today, improvements of facilities and expansion of activities (projects, agreements...)



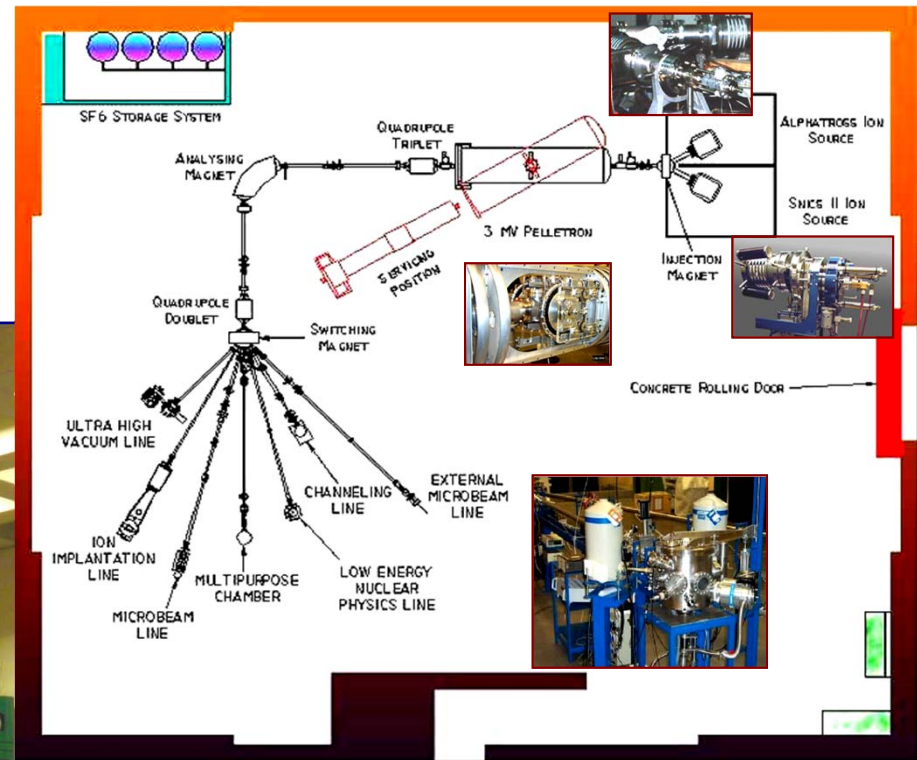
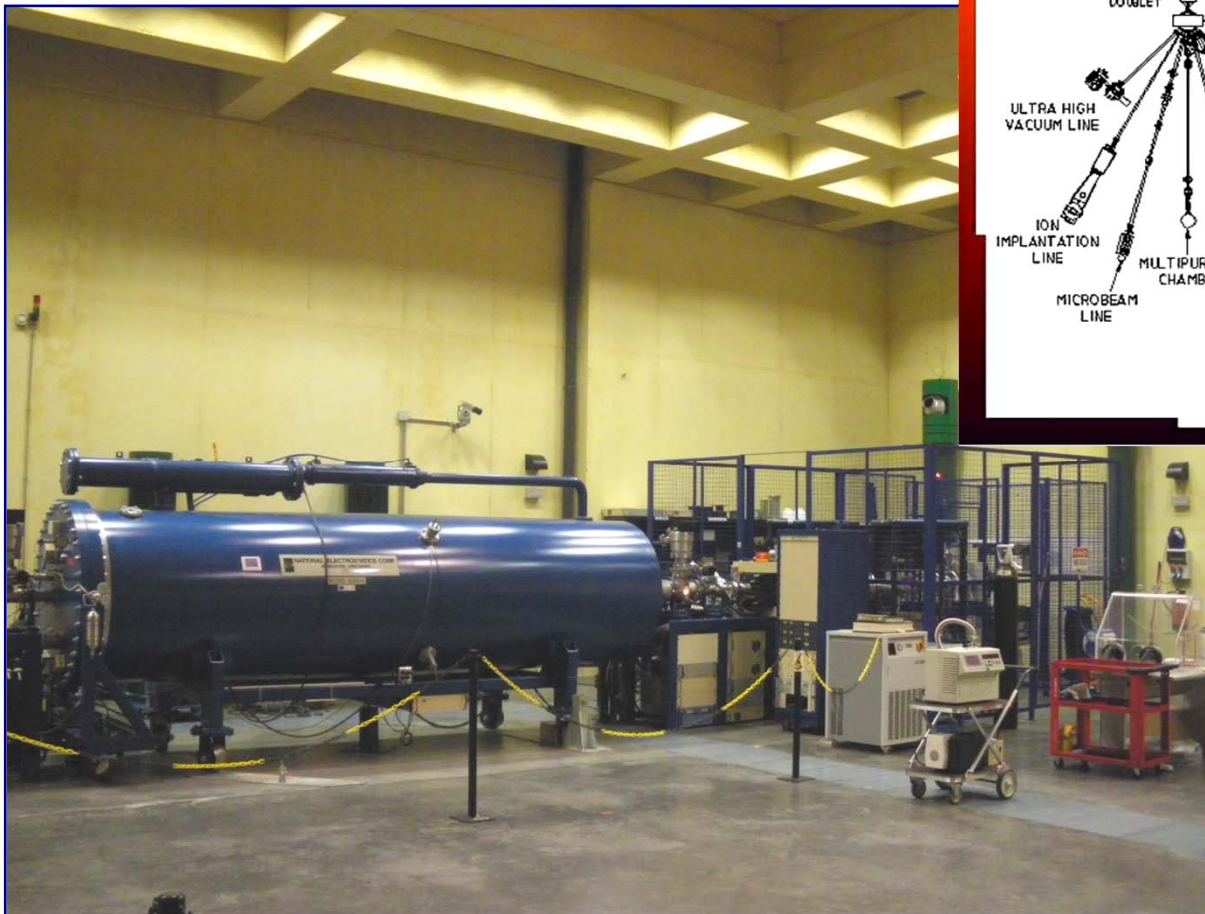
# Main working scopes

- **Material Science**  
Thin films, ceramics, metallic alloys
- **Medicine and Biology**  
Organic fluids, tissues, radiopharmacy
- **Art and Archaeometry**  
Metals, ceramics, paintings
- **Environmental research**  
Water, aerosols, sediments, soils
- **Basic Nuclear Physics**  
Astrophysics, detectors, nuclear electronic
- **Mass Spectrometry with accelerators**  
Carbon dating, environmental applications
- **Accelerated irradiation testing**  
Astrophysics, detectors, nuclear electronic
- **Scholar and scientific outreach activities**  
Academic training, high and secondary school visits

[www.cna.us.es](http://www.cna.us.es)



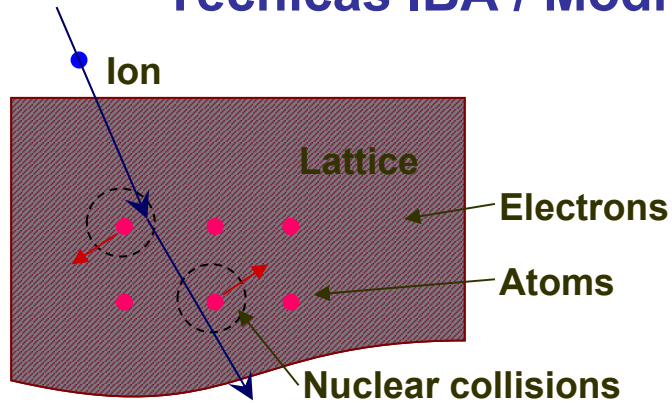
IBA Techniques  
Materials Modification  
Irradiation Damage  
Física nuclear



# TANDEM Laboratory

# Ion-Solid Interaction

Técnicas IBA / Modificación de materiales / Reactions



Teoría LSS  
(Linhard-Scharf-Schiøtt)

Energy Loss

$$N[S_n(E) + S_e(E)] = -\frac{dE}{dx}$$

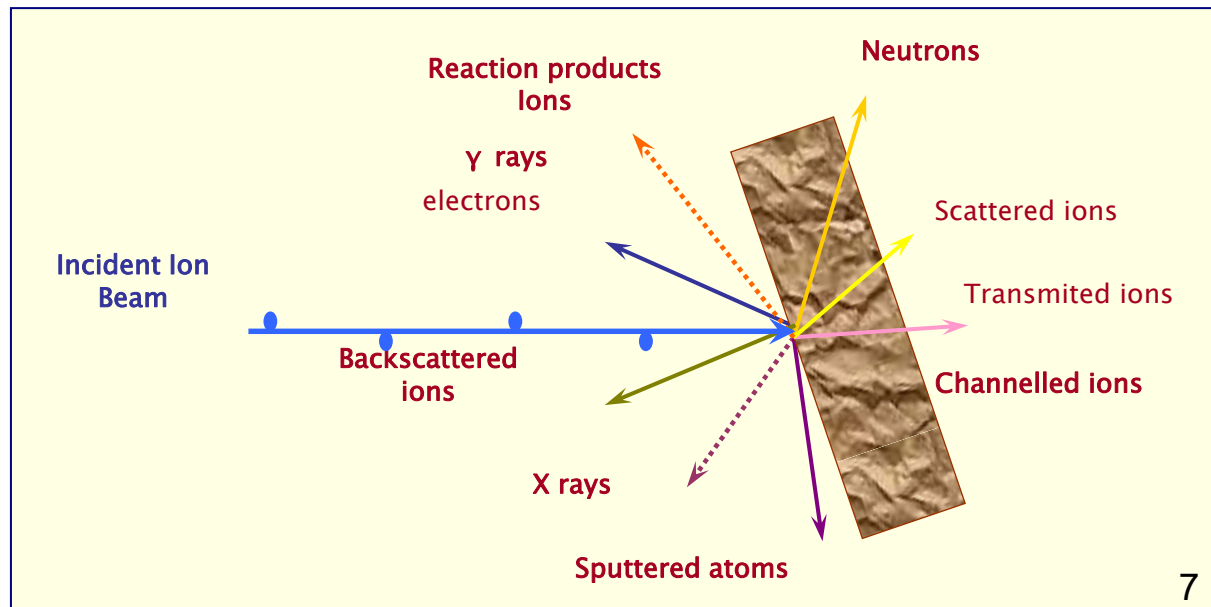
Nuclear & Electronic stopping

Ion Range

$$R = \frac{1}{N} \int_0^E \frac{dE}{S_n(E) + S_e(E)}$$

Different events

Cross section

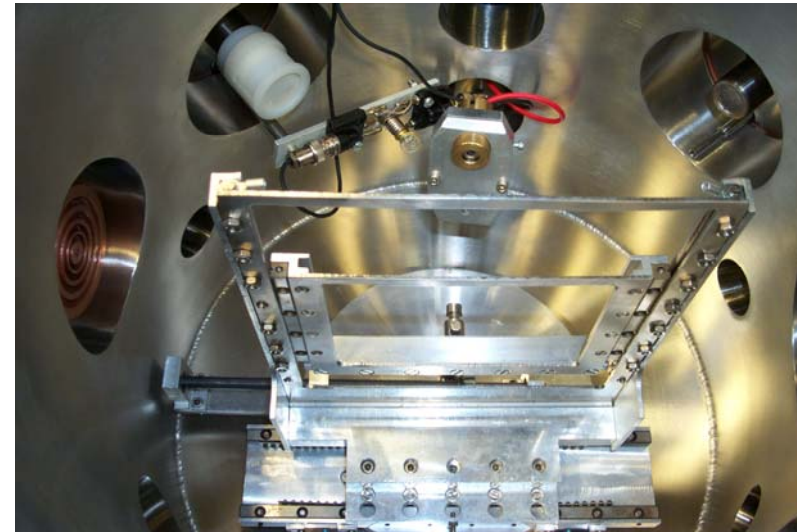




# Multipurpose line



- Particle detectors (**RBS, NRA, ERDA**)
- X-ray detectors (SiLi, LeGe) for **PIXE**
- $\gamma$ -ray detector (HPGe) for **PIGE**



- Sample holder 150x112 mm<sup>2</sup>
- X-Y movement
- Minimum spot size ( $\varnothing \sim 0.5$  mm)
- Electron gun



# Channeling line



- Sample holder ( $\varnothing\sim 5$  cm)
- Four axis (X-Y,  $\theta$ - $\Phi$ ) goniometer
- Minimum spot size ( $\varnothing\sim 0.5$  mm)

- Particle detectors (**RBS, NRA, ERDA**)
- X-ray detectors (SiLi, LeGe) for **PIXE**
- $\gamma$ -ray detector (HPGe) for **PIGE**



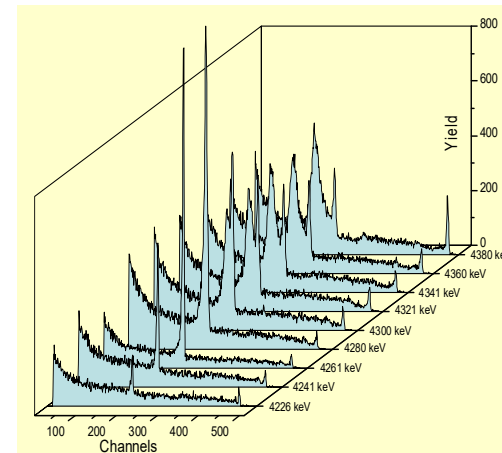
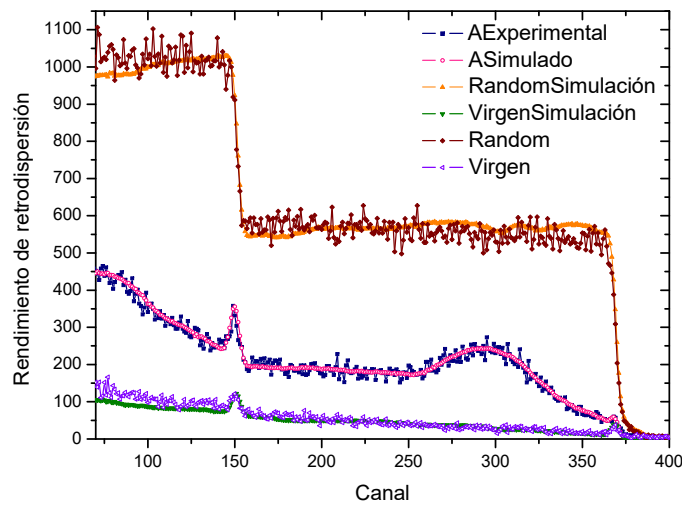
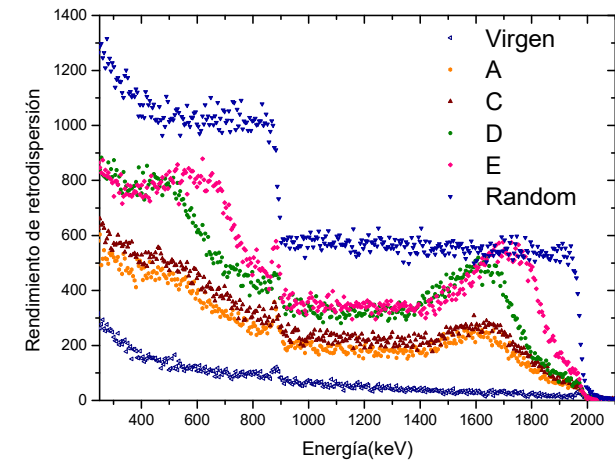
Specially to study crystalline samples

# BS/C with 3.5 MeV alpha particles

## Damage distribution and simultaneous analysis of C & Si sublattices

MUESTRA	DOSIS (Al <sup>2+</sup> /cm <sup>2</sup> )	DENSIDAD CORRIENTE (nA/cm <sup>2</sup> )	DESORDEN MÁXIMO RELATIVO-Si	DESORDEN MÁXIMO RELATIVO-C
A	2 X 10 <sup>14</sup>	21	34 %	50 %
B	2 X 10 <sup>14</sup>	83	36 %	52 %
C	2 X 10 <sup>14</sup>	105	40 %	58 %
D	4 X 10 <sup>14</sup>	86	90 %	100 %
E	7 X 10 <sup>14</sup>	86	100 %	100 %

**6H-SiC Implantation**  
 2 MeV Al<sup>2+</sup> , tilt = 61° , room T

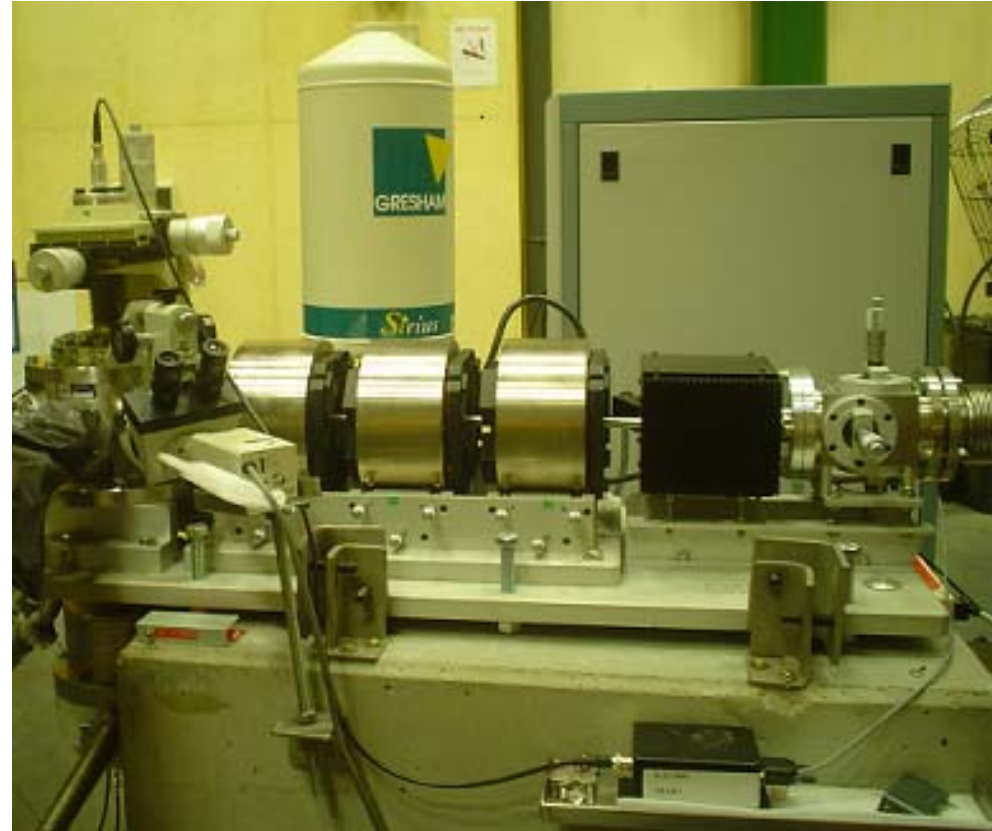
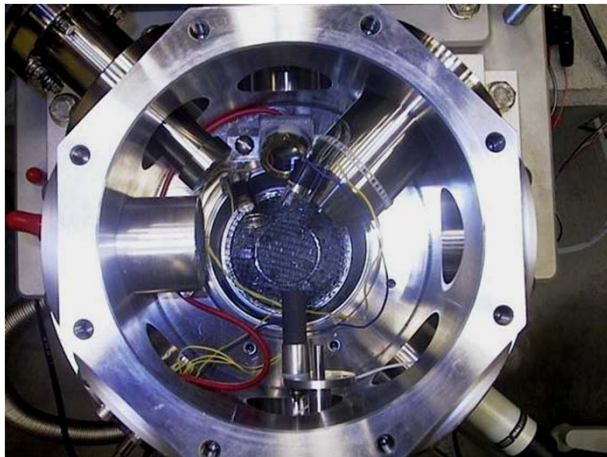


Y. Morilla, J. García-López, G. Battistig et al.

**<sup>4</sup>He<sup>2+</sup> ~4.26 MeV Backscattering in channeling geometry {resonance <sup>12</sup>C(α,α)<sup>10</sup>C}**

# Vacuum micro beam line

- Particle detectors (**RBS**, **STIM**)
- Secondary electrons detector (**SEM**)
- X-ray detector (SiLi) for **PIXE**
- $\gamma$ -ray detector (HPGe, NaI) for **PIGE**

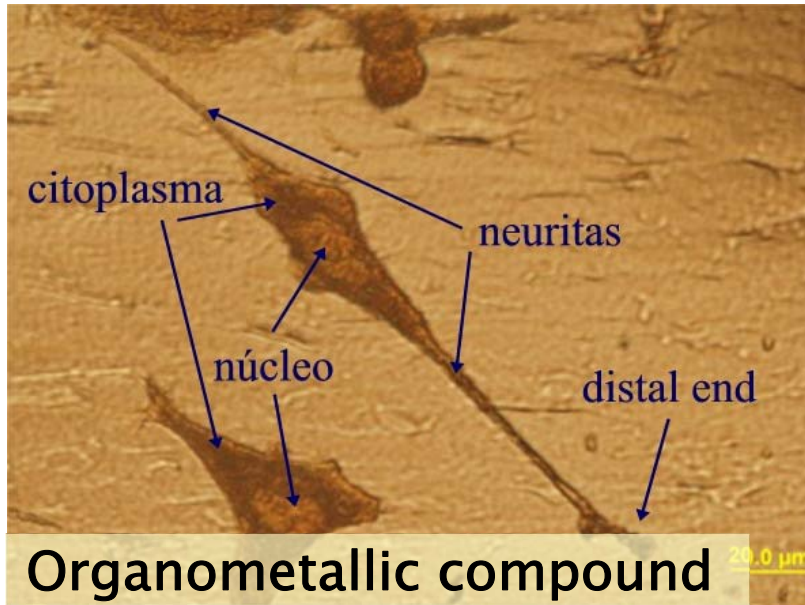


- Minimum Ion beam size  $\sim 3\mu\text{m}$
- Scanning system, elemental maps
- Small sample holder
- Electrons gun



# Heavy Metals in neurons

A. Carmona (CNA), R. Ortega (CENBG) et al.



**Dopamine –Fe**

**Parkinson's disease**

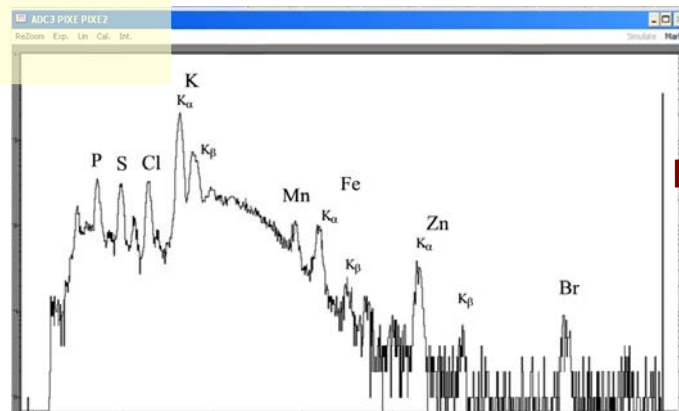
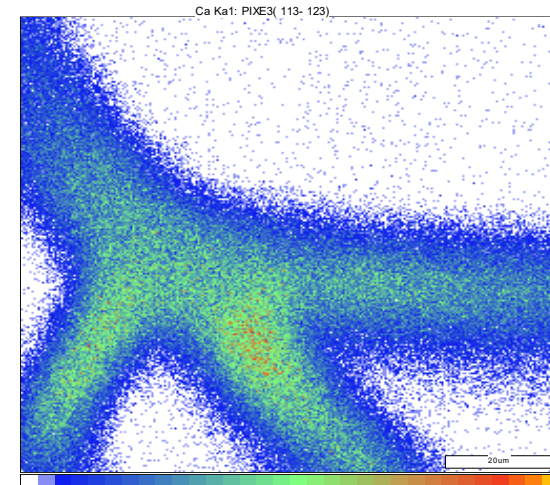
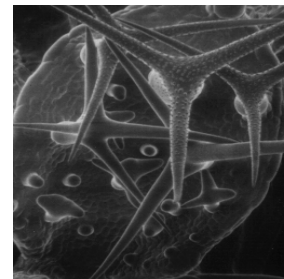
**Decrease [dopamine]**

**Increase of [Fe<sup>+</sup>]**

**Increase [dead cells]**

# Nuclear microprobe analysis of *arabidopsis thaliana* leaves

M.D. Ynsa and F.J. Ager (CNA), J.R. Domínguez, C. Gotor and L.C. Romero (IBVFSE-CSIC)



**Contaminated soils**

**Phytorecovery**

**Heavy metals acumulation sites**

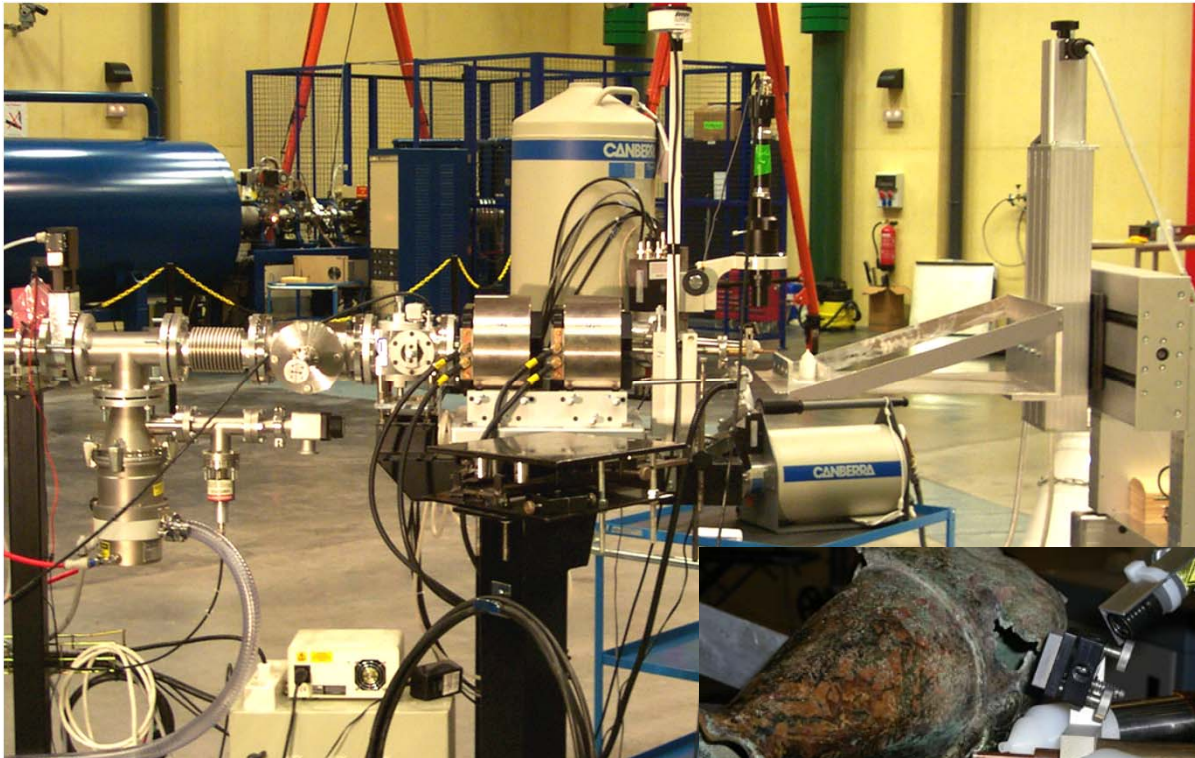
**Fe, Cd, Zn...**



# External micro beam line

- Ion beam size ~ 50-100 $\mu$ m

- Versatile sample holder



-  $\gamma$ -ray detector (HPGe) for **PIGE**

- Two X-ray detectors (SiLi, LeGe) for **PIXE**

# Study of paintings and ceramics from Teotihuacán

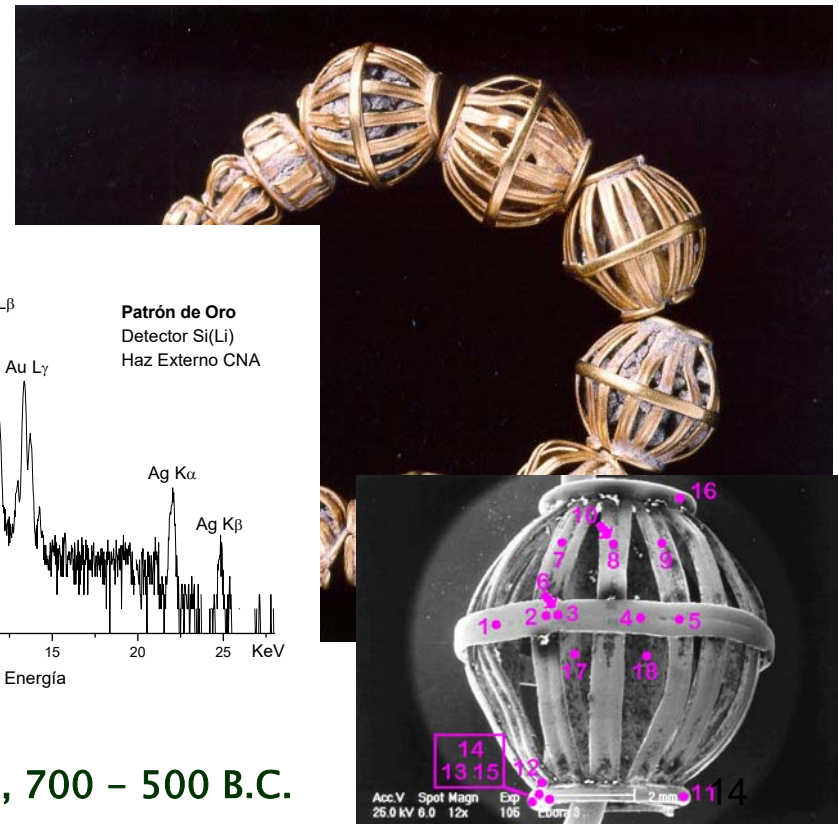
- Different colors characterization
- Diferencial-PIXE; Non destructive stratigraphy
- Painting thickness



M.A. Ontalba, I. Ortega, Respaldiza et al.

# Tartesian Gold Jewellery: Ébora treasure

- Two kind of solders: brazing, forging

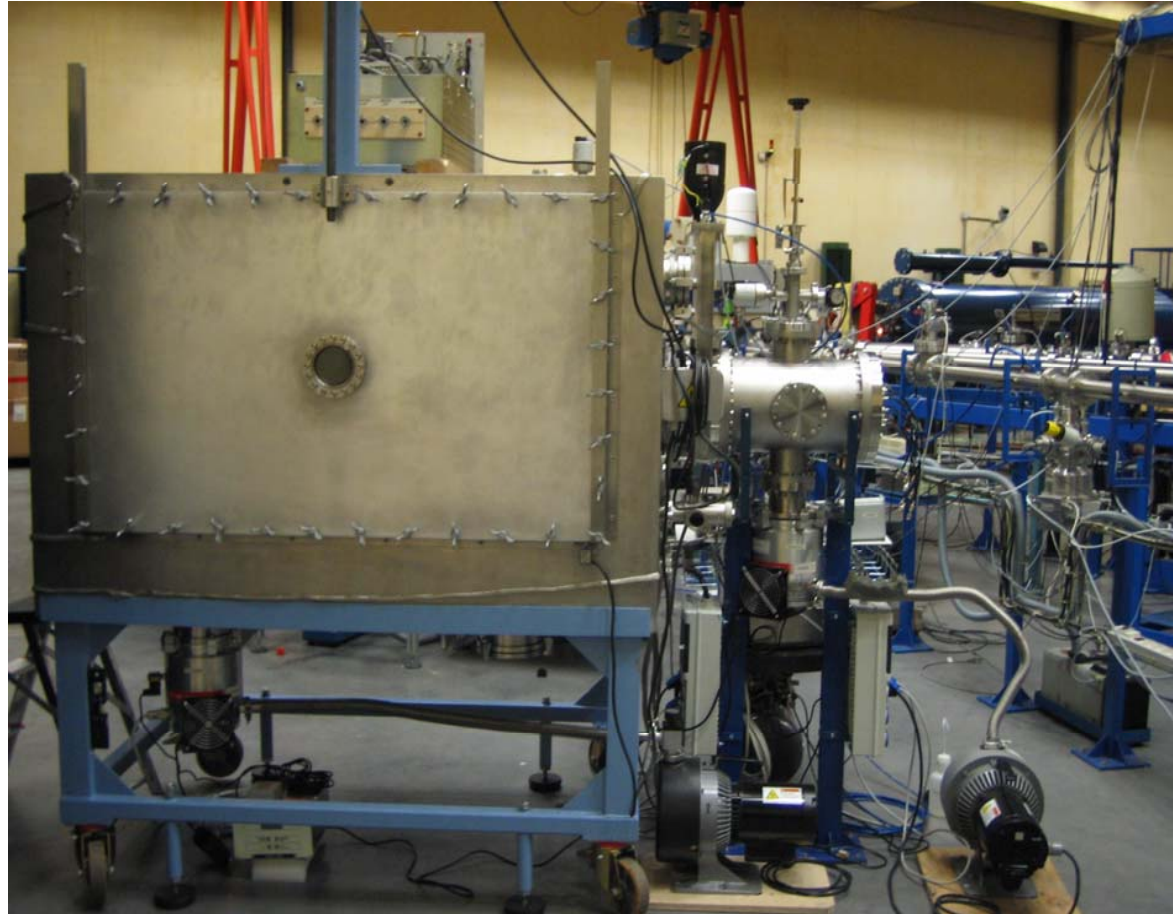


Necklace, 700 – 500 B.C.

Archaeological Museum of Seville



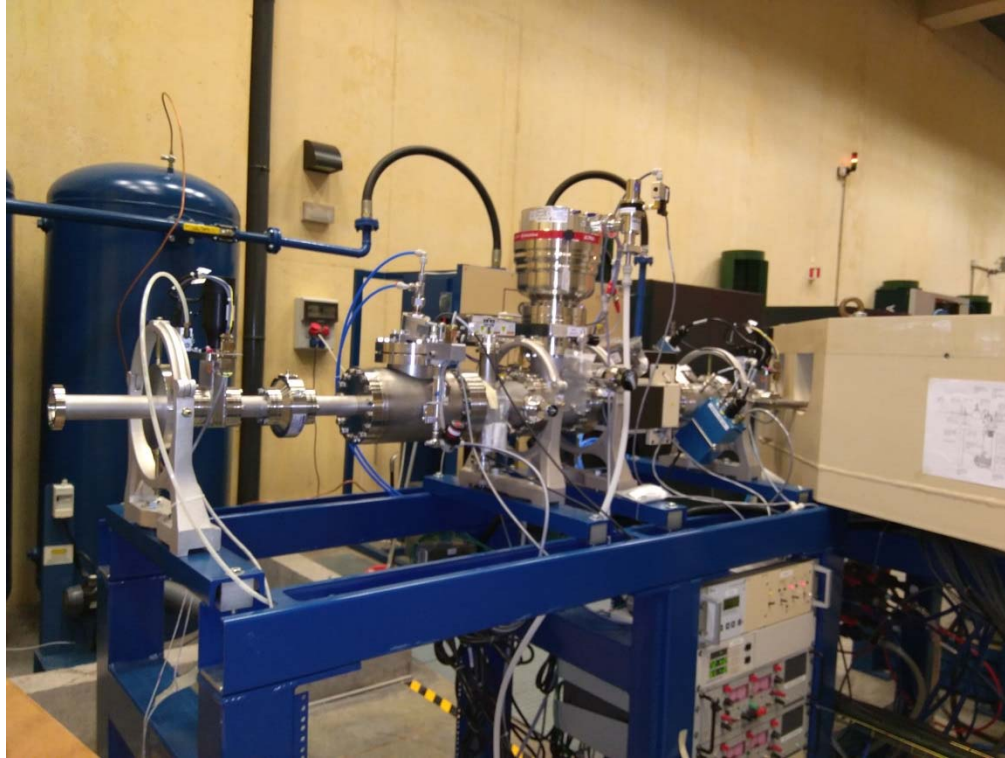
# Basic Nuclear Physics



- Exotic nuclei studies
- Cross section determination for astrophysical applications
- Development of nuclear electronics and detectors

# Neutron line

HISPANoS: pulsed / continuous neutron source at CNA



**The last installed** in the 3MV Tandem accelerator before the 90° magnet

**Based on deuteron nuclear reactions**  $p(^7\text{Li},n)$ ,  $d(D,n)$ ,  $p(^9\text{Be},n)$  &  $d(^9\text{Be},n)$ , from thermal neutrons up to 9 MeV beams.

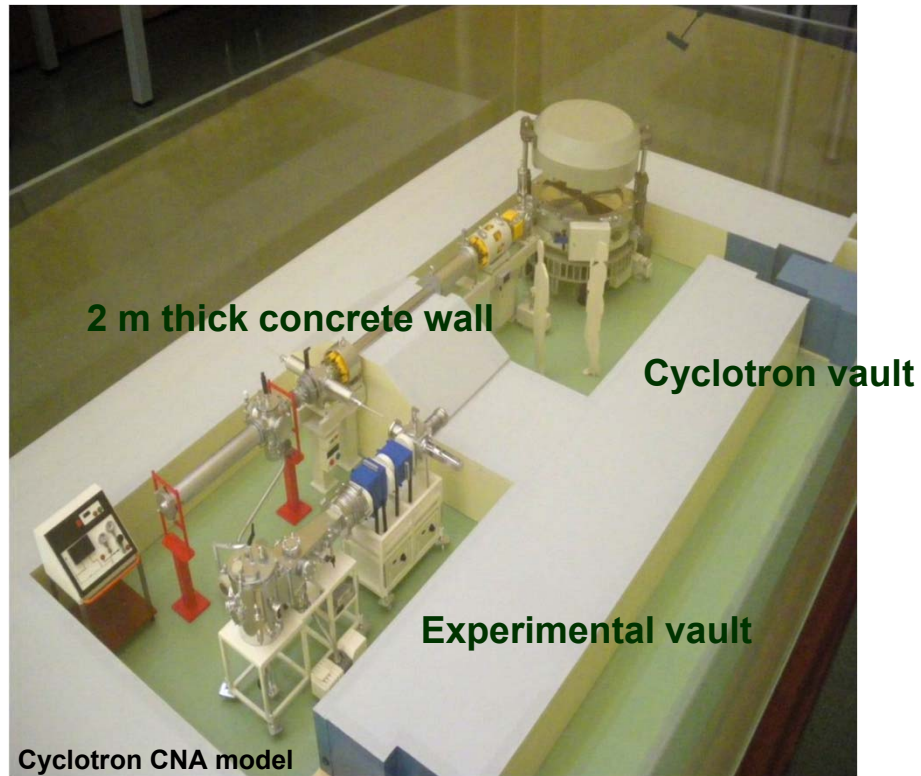


# Cyclotron Laboratory

(18 MeV H<sup>+</sup> / 9 MeV D<sup>+</sup>)

Nuclear Medicine

Irradiation Damage  
High Energy PIXE



# Radiopharmacy

(PET isotopes)

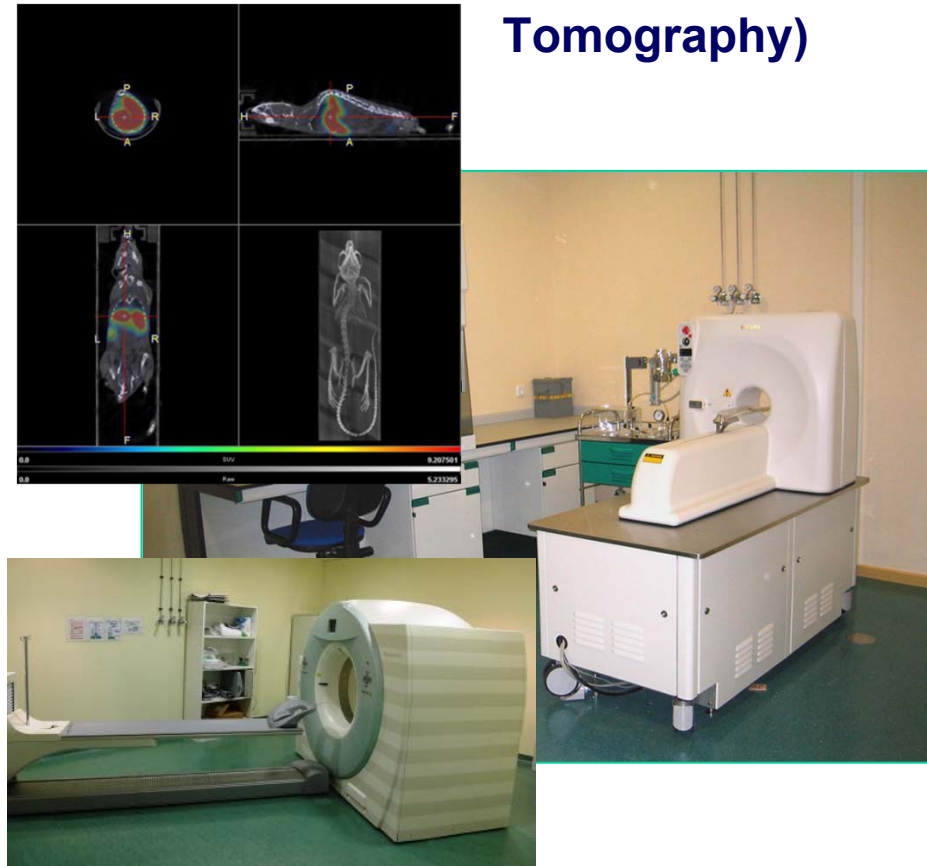


Biomolecules marked with  $^{18}\text{F}$  and  $^{11}\text{C}$

$^{13}\text{NH}_3$  and  $\text{H}_2^{15}\text{O}$

Research - Dispensation

PET (Positron Emission Tomography)

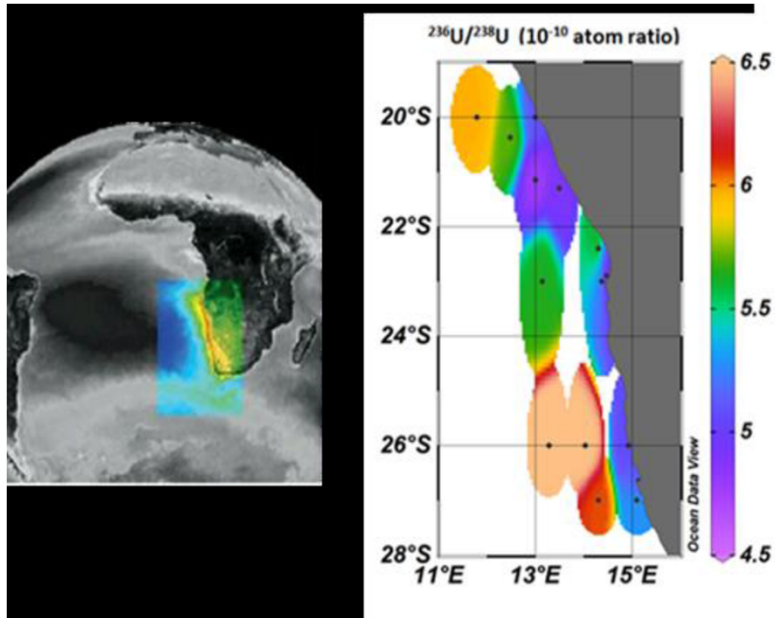


Human & Micro-PET / TC scanning systems for medical imaging research using short life isotopes

# AMS Laboratory

( $^{14}\text{C}$ ,  $^{10}\text{Be}$ ,  $^{26}\text{Al}$ ,  $^{129}\text{I}$ ,  $^{239}\text{Pu}$ ,  $^{240}\text{Pu}$ ,  $^{236}\text{U}$ )

surface seawater off Namibian coast



Carbon dating in Spain



IAEA – CNA agreement



# Co-60 gamma Laboratory

## GAMMABEAM<sup>®</sup> X200 (Best Theratronics)



**Gammagraphy / TC for arts**

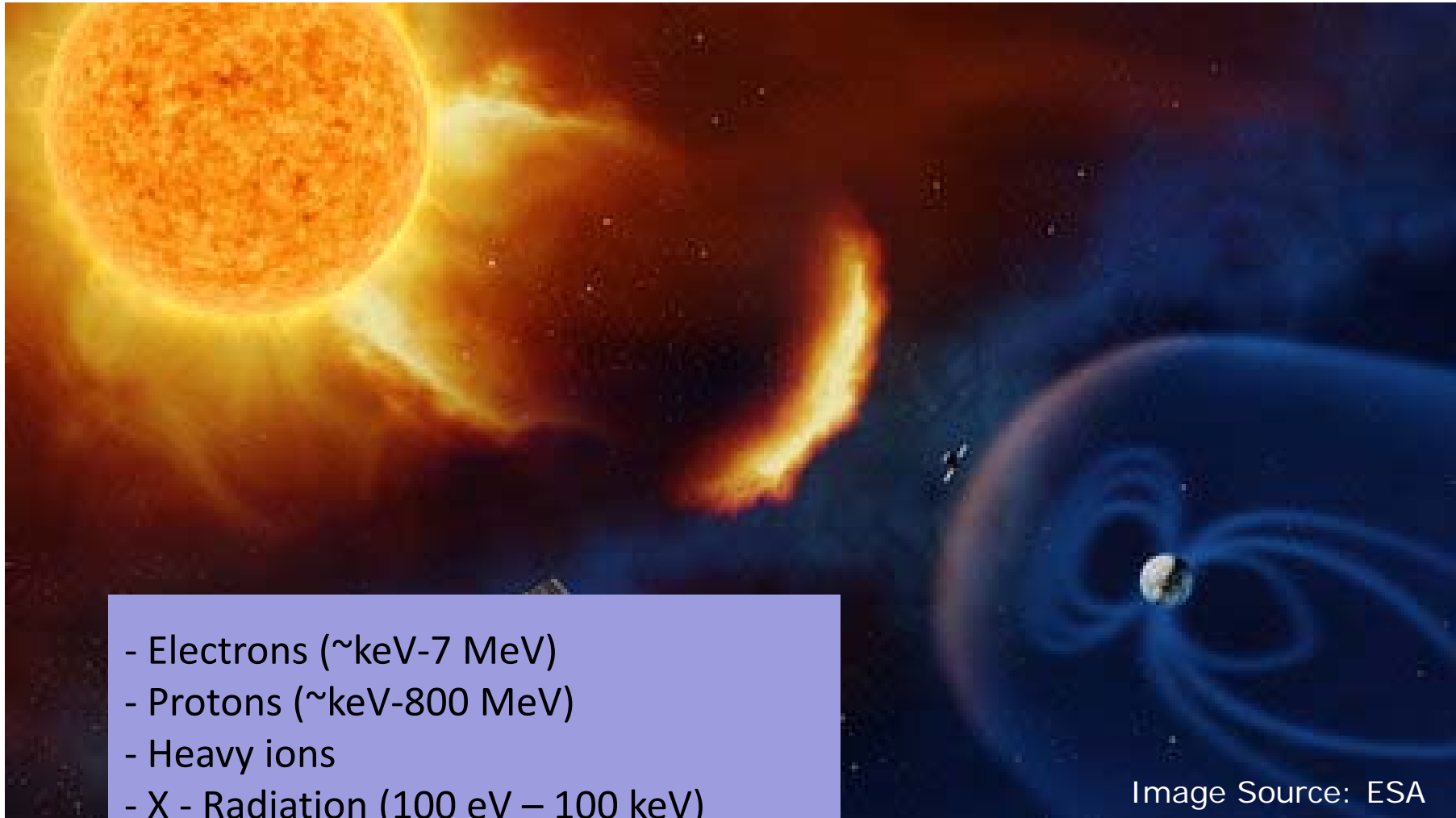


**Induction of Mutagenesis in Rice seeds**



# **National Accelerators Centre, a facility for irradiation testing**

## Severe natural environment above Earth's atmosphere



- Electrons ( $\sim$ keV-7 MeV)
- Protons ( $\sim$ keV-800 MeV)
- Heavy ions
- X - Radiation (100 eV – 100 keV)
- $\gamma$  - Radiation
- Neutrons (atmospheric level)

# Type of radiation in space

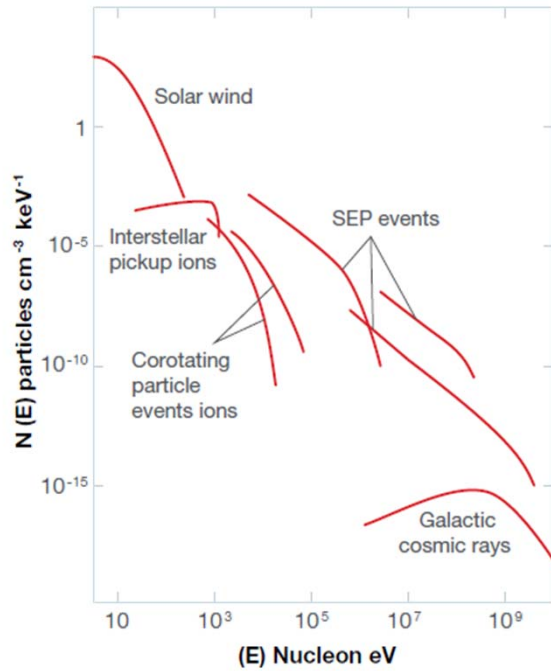


Figure 1-6. Differential proton flux as a function of proton energy for solar wind, SEPs and GCR distributions.

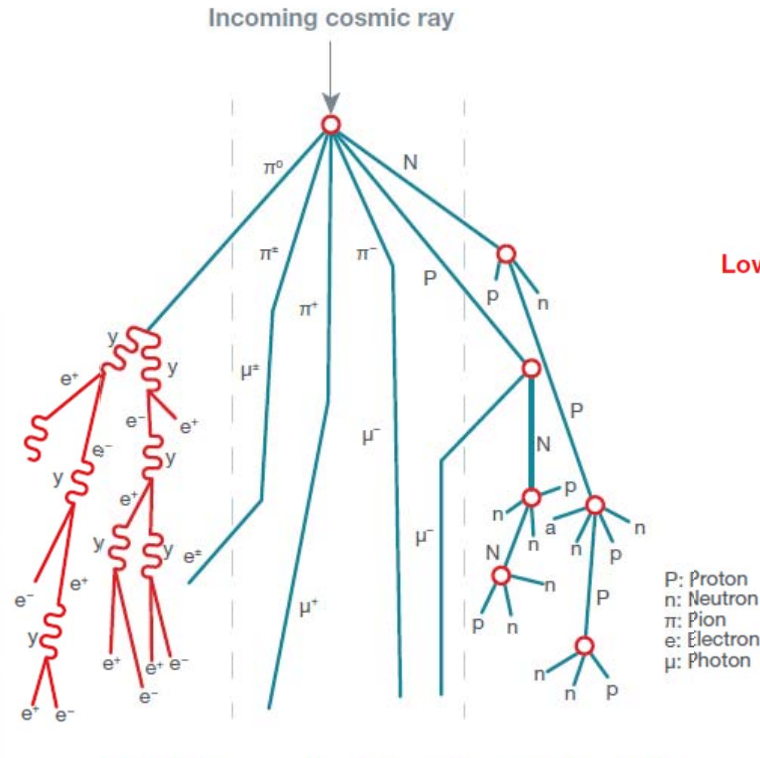


Figure 1-12. Particle cascade or "shower" created when a high-energy cosmic-ray proton interacts with a nitrogen or oxygen nucleus in the upper atmosphere.<sup>[27]</sup>

Image courtesy of International Business Machines Corp., © International Business Machines Corp.

## Low Earth orbit

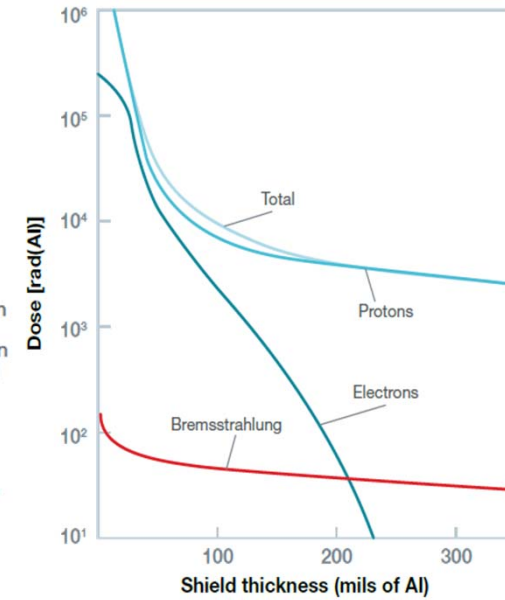


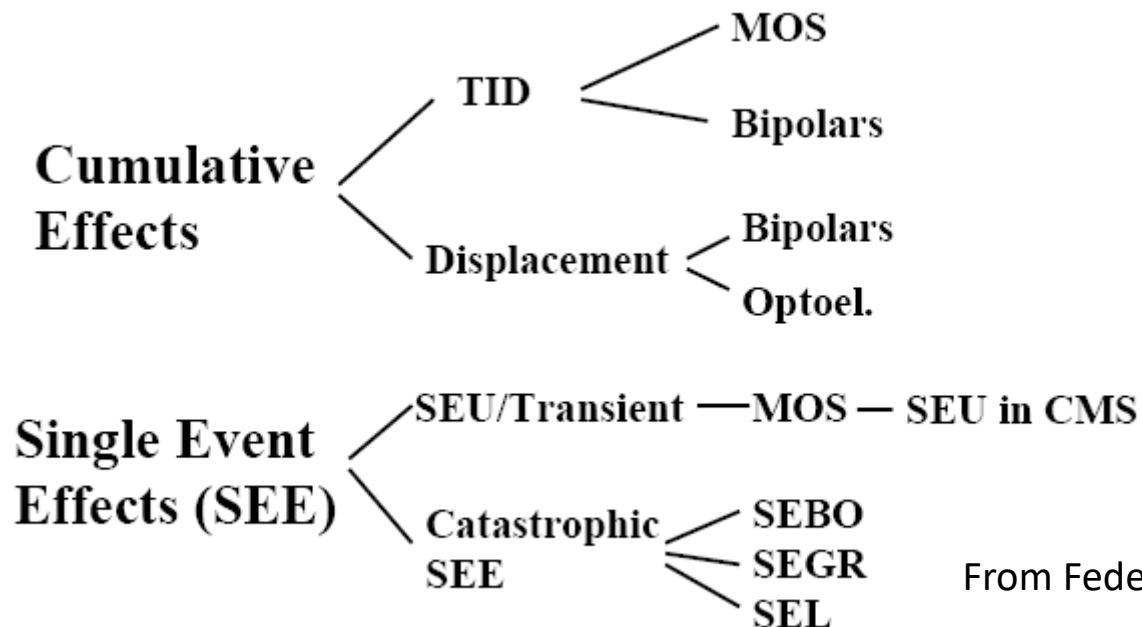
Figure 2-18. Plot of TID in low Earth orbit as a function of aluminum shielding thickness for three space radiations: protons, electrons and Bremsstrahlung.<sup>[38]</sup>

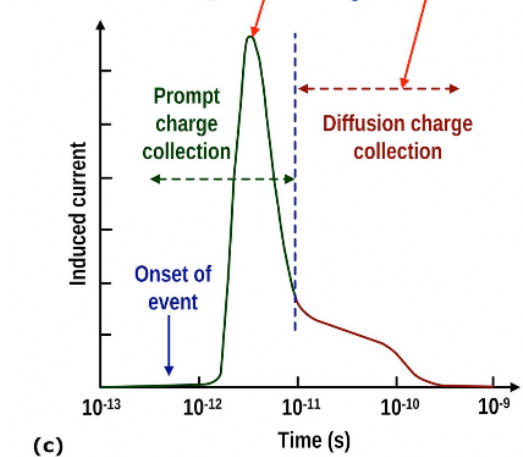
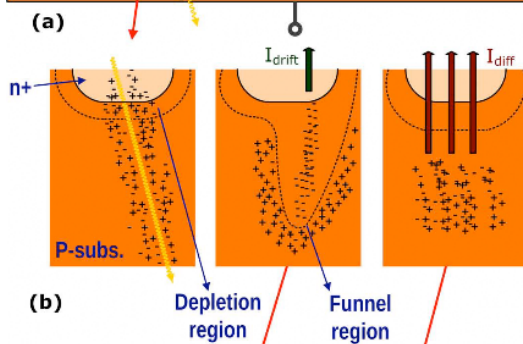
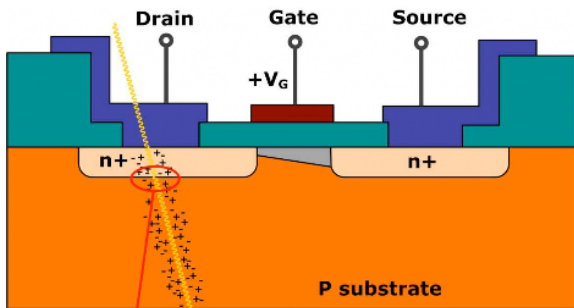


# Radiation effects on components

From the point of view of the effects, **the degradation will differ according to the energy of the particles, to their nature and to the mission orbit.**

It is necessary to understand the instrument technology and geometry to determine the vulnerability to the environment. Radiation effects important to consider for instrument and spacecraft design fall roughly into three categories: degradation from **Total Ionizing Dose (TID)**, **Displacement Damage Dose (DDD)**, and **Single Event Effects (SEE)**.





**TID** is due to ionizing radiation, by **primary protons and electrons and secondary particles**

It causes threshold shifts, leakage current and timing skews  
It is possible to reduce this with shielding

The effect first appears as a parametric degradation of the device and ultimately results in functional failure

**Displacement** damage is long-term structural damage on **semiconductors** caused by **protons, electrons, and neutrons**

Produce defects mainly in optoelectronics components

**SEEs** result from ionization by a single charged particle as it passes through a sensitive junction of an electronic device,

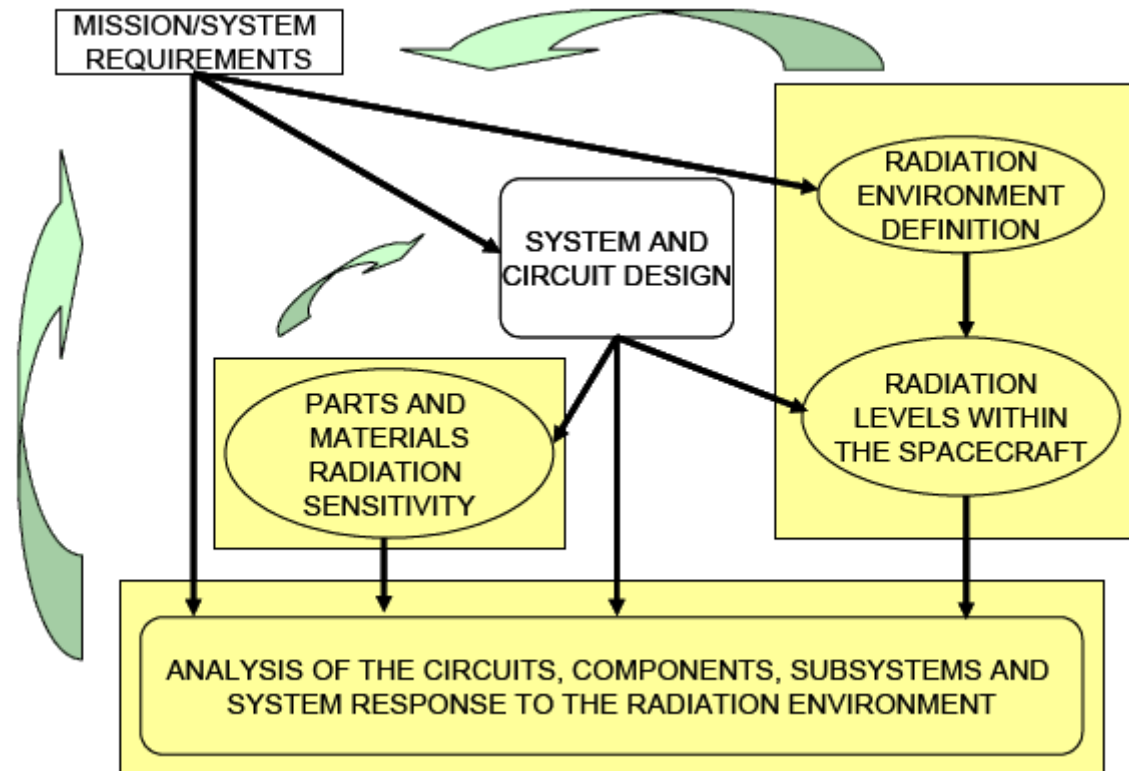
mostly caused by **heavier ions but also protons**

The severity of the effect can range from noisy data to loss of the mission, depending on the type of effect and the criticality of the system in which it occurs

Shielding is not an effective mitigation technique because they are induced by very penetrating high-energy particles.

# Radiation Hardness Assurance - RHA

Activities undertaken to ensure that the electronic piece parts placed in the space system continue to perform according to their design specifications after exposure to the space environment



From Christian Poivey - ESA

**To produce a system tolerant to the radiation environment**



# Materials and devices testing

- **Field analysis**
  - Based on reports of reparations and replacing of components
  - When there is enough statistic data the products are obsolete
  - It is necessary to spend several years
- **Real time tests**
  - Based on the study of numerous chips running under natural environment
  - It is necessary to spend a lot of time and this is very expensive
- **Accelerated tests (static or dynamic)**
  - Based on the simulation of the natural radiation environment (100 years in a few minutes)
  - Adequate method but expensive (NORMATIVAS / ESCC – DLA...)
    - It is required to use radiation sources and equipments associated (particle accelerators, nuclear reactors, radioactive sources as  $\text{Co}^{60}$  or  $\text{Cs}^{137}$ )
- **Laser tests**
  - Based on photoelectric prompt, try to emulate the particle track
  - It is a lower cost experiment
- **Development of fault injection emulators**
  - Faults prevention in the design phase of the devices

They require to be checked by the accelerated tests 27

# Accelerated tests / Irradiation tests

Space and other hostile environments

- **The nature of the radiation, energy, flux and fluence of the beam determine the type of test, which in turn will depend on the structure, design and use of the device**
- The parameters used in the tests will be determined by the flight conditions and service of the spacecraft or equipment (usually 10-30 years exposure real-time)

## Irradiation capabilities at the CNA

PHOTONS



Low E-IONS & NEUTRONS

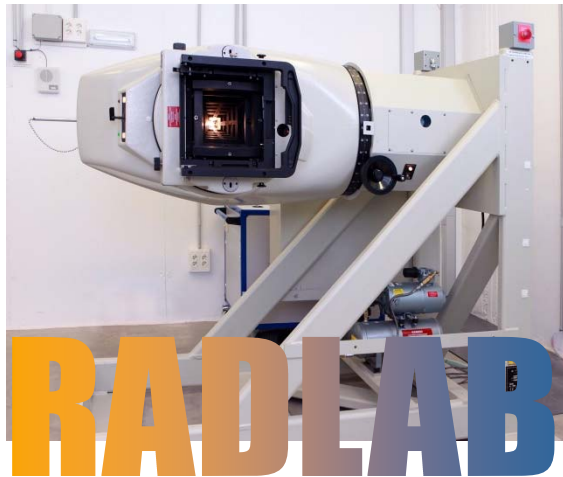


# Irradiation capabilities at the CNA

## PHOTONS

<sup>60</sup>Co Irradiation system  
(Gammabeam 200, Best)

- Photon energies 1.17 and 1.33 MeV
- Kerma up to 160 Gy/h (September 2019)



## Low E-IONS & NEUTRONS

### 3MV Tandem

- Ions from H to Au
- Proton Energies 550 KeV – C<sup>12</sup> up to 6.6 MeV
- Different Ion Energies by degraders
- Different work on air or vacuum





The CNA **CECI** is the **Spanish Centre for combined irradiation tests**, implemented as a consequence of the projects:

- **RENASER / RENASER+ / RENASER3 / RENASER4:** Análisis integral de circuitos y sistemas digitales para aplicaciones aeroespaciales (Spanish calls R&D 2007-2010 ; 2011-2013; 2016-2019)  
*(Total analysis of digital circuits and systems for aerospace applications)*



- **RADLAB:** Laboratorio para Ensayos de Irradiación (Spanish calls R&D- INNPACTO 2011/2014)  
*(Laboratory for irradiation tests)*



- **PRECEDER:** Predicción del Comportamiento Eléctrico de Dispositivos Electrónicos bajo Radiación (Andalusian calls Proyecto CEI 2020/00000158)  
*(Prediction of the behavior for electronic devices under radiation applying "machine learning")*



- **RADNEXT:** RADiation facility Network for the EXploration of effects for indusTry and research H2020 INFRAIA-02-2020: Integrating Activities for Starting Communities EU Project 101008126



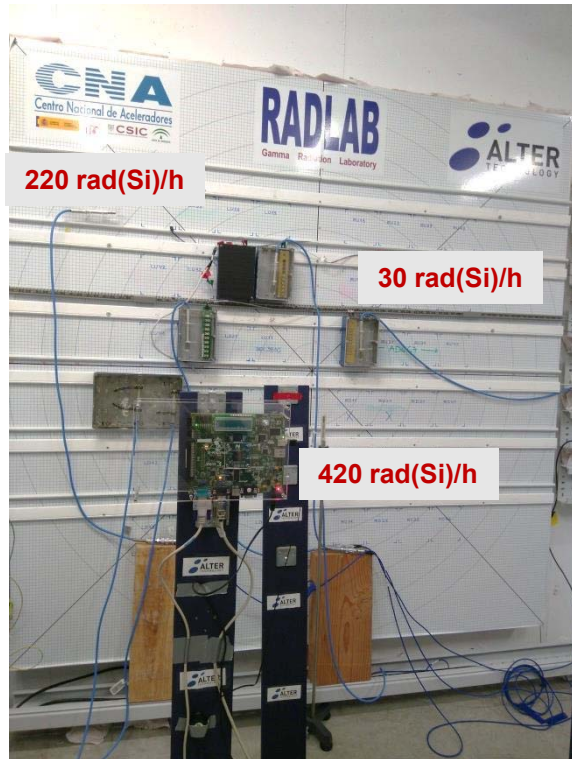
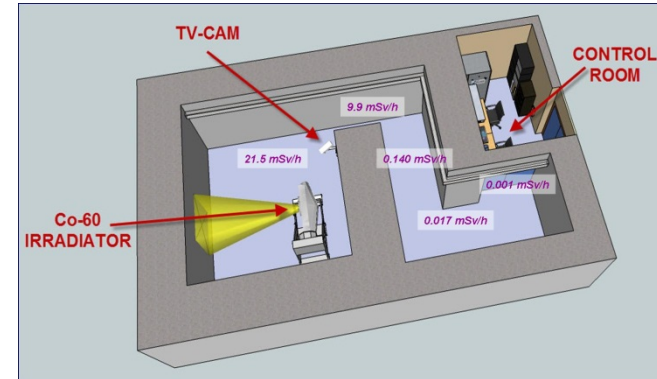
# RadLab Gamma irradiation tests with Co-60



<sup>60</sup>Co Irradiator system (Gammabeam ® X200, Best Theratronics)

- **Photons energies** 1,17 and 1,33 MeV (1,25 MeV average)
- **Activity** 144 TBq (September 2020)

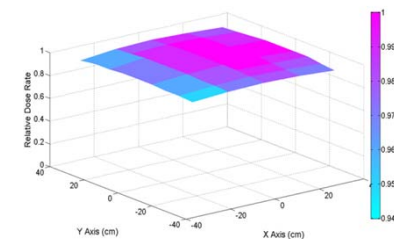
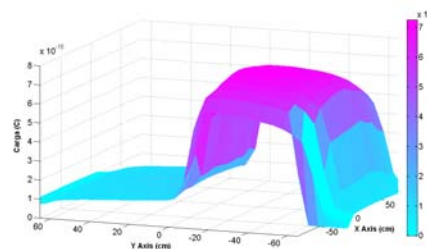
Dose rate range  
 ~14 **rad(Si)/h**  
 to 14 **krad(Si)/h**  
 $u \leq 4\%$



**Remote access & staff support**  
 Dynamic study can be checked by user  
 Step measurements in collaboration

## Square flat radiation fields.

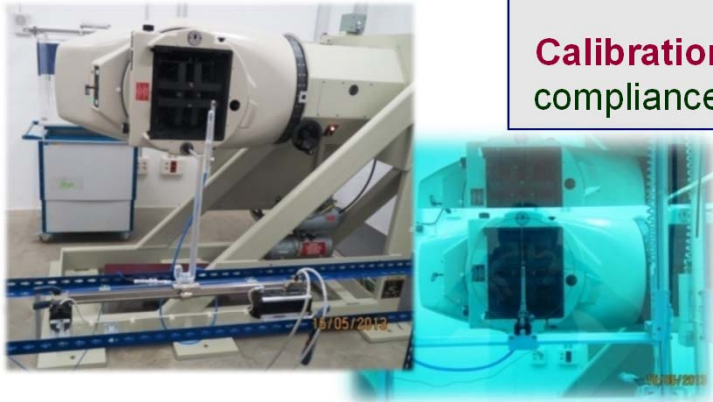
Areas from about 110 cm x 110 cm meet standards homogeneity requirement, although dose rate nonuniformity  $\leq 1\%$  is also available for a wide range of field size.



**Attenuation System** allows to obtain **different dose rates**, over several irradiation field areas, to carry out **independent tests**, under different dose rate conditions, **simultaneously**.



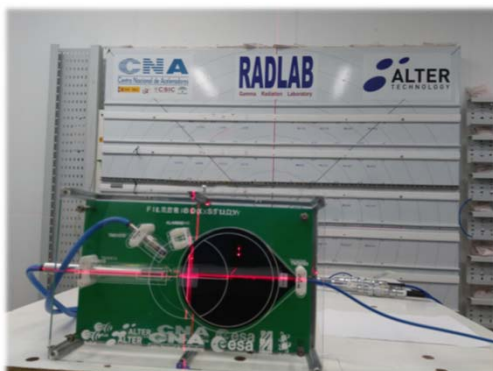
**Calibration and certification** by **SSDL PTW-Freiburg**.  
compliance with TRS-398 and TRS-469 IAEA protocols.



**Alter Technology agreement**  
**ESCC 22900 and MIL-STD-883/750 test methods 1019**  
**(ISO17025; DLA Lab suitability)**

### Dosimetry Intercomparison exercises

- Based on ionization chamber; ESA/ESTEC, CNA-ALTER/RadLab and UCL/CRC (2013)
- Based on the study of the filterbox with european, american and russian institutions (2018-2021)
- Based on allanine dosimetry with ESA/ESTEC; SL & TRAD (2020-2021)



### Novelty incoming

Current activity In the frame of **PRECEDER** Project

Prediction of the behavior for electronic devices under radiation applying “machine learning”

Objective: to be included in **VIRTUAL-LAB**

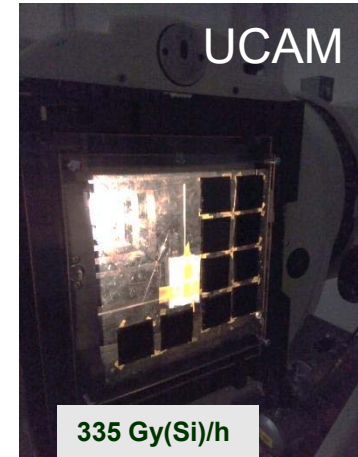
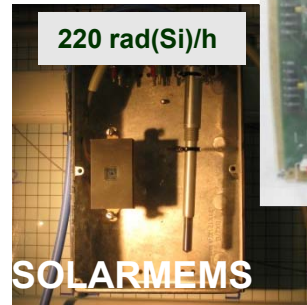
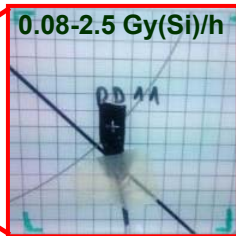
<https://www.altertechnology-group.com/en/news/news-details/article/virtual-lab/>



# RadLab Versatile laboratory

Optical & Electronic devices

Materials & static tests



Exclusive use of laboratory

No attenuation System

Shared laboratory

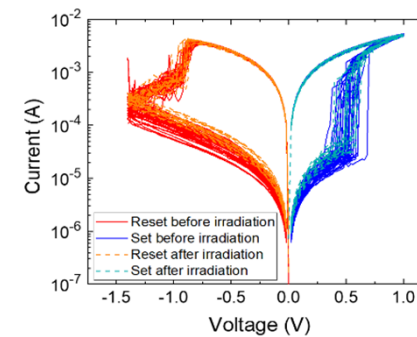
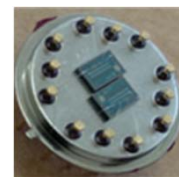
Attenuation System

Different dose rates  
simultaneous tests

Thorough dosimetry  
study

New technologies or applications

Gamma Radiation Effects on HfO<sub>2</sub>-based RRAM Devices



Before and after a total  
cumulative dose of 22.1 Mrad(Si)



# Hostile environment Application

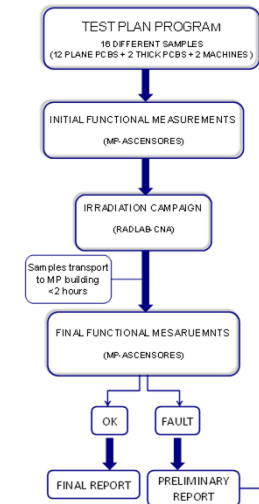
**Total Ionising Dose (TID) gamma radiation testing of the lift's electronics for Tokamak building (ITER project)**

The lifts will be exposed up to 25  $\mu\text{Gy/h}$  over a lifetime of 25 years.



**5.475**  
(Gy) Accumulated Dose

**11**  
(Gy) Total Test Dose



# FACILITY UPDATE IN PROGRESS

**Elevated temperature / cryogenic temperature testing**

Possibility to carry out temperature cycles while samples are being irradiated.

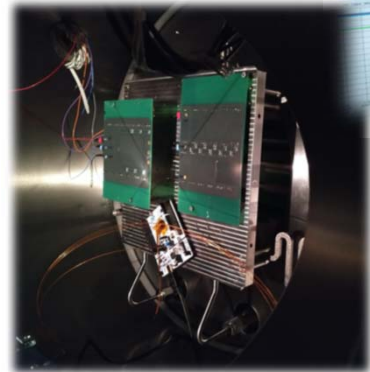


**First TID testing with temperatura cycles**

(UV AlGa<sub>N</sub>/Ga<sub>N</sub> Power HEMT / UC3M PUF / ETSI-US QFG MOS)



P. Martin-Holgado PhD Thesis

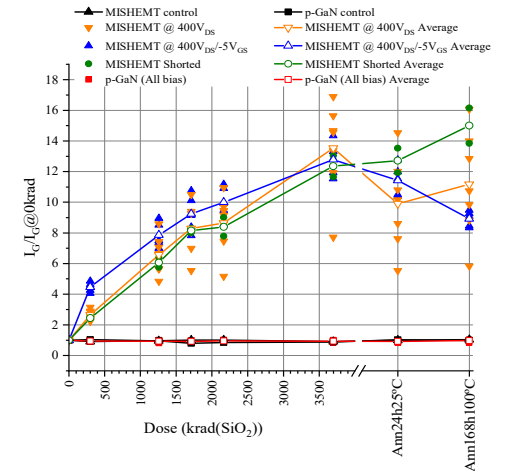


**Design and comissioning**

**(Project CECI – RENASER3)**

**Compatible system with particles and Y radiation labs;  
in air, in vacuum or another atmosphere.**

**Current T range from -70°C to 150°C (±1°C)  
in the DUT**



Normalized forward gate current of GaN HEMTs as a function of total dose

Dosimetry systems are currently under study



# Irradiation tests with LEP, HI and n

## 3 MV Tandem Pelletron (NEC):

- Available quasi-monoenergetic (FWHM 0.2 - 0.03 %) ion beams
  - $^1\text{H}^+$  [LET(Si)  $\sim 0.2 - 0.05 \text{ MeV}\cdot\text{cm}^2/\text{mg}$  / Range  $\sim 7\text{-}300$  microns]
  - Heavier ions (Range in Si, maximum in the order of tens of microns)
  - Neutrons up to 9 MeV by nuclear reaction using  $>5\text{MeV}$  deuteron as primary beam
- Energy range from  $\sim 600 \text{ keV}$  to several MeV  
( $E=(1+q)V$ ; p.e. 600 keV to 6 MeV for  $\text{H}^+$ )
  - Different ion beam sizes
    - Irradiation beam line (usually  $1\text{cm}^2$ )
    - Microprobe (beam resolution  $\sim \mu\text{m}$ )
  - Maximum irradiated area (scanning systems):  
Irradiation beam line,  $16\times 20 \text{ cm}^2$  (for  $mE/q^2=18$ )  
Vacuum Microprobe line,  $2.5\times 2.5 \text{ mm}^2$  (for  $mE/q^2=3$ )



- Vacuum system ( $P \sim 10^{-6} \text{ mbar}$ )
- Several opto-electrical feedthroughs



## Compact 18/9 Cyclotron (IBA):

- Available quasi-monoenergetic (FWHM 1 - 3 %)  $^1\text{H}^+$  18 MeV and  $^2\text{H}^+$  9 MeV
- Lower energies are available by using foils degraders (usually  $^1\text{H}^+$  16-10 MeV)
- H [LET(Si)  $\sim 0.02 - 0.04 \text{ MeV}\cdot\text{cm}^2/\text{mg}$  / Range  $\sim 700\text{-}2000$  microns]
- External beam line. (Possibility to couple vacuum chamber)
- Maximum achievable  $>90\%$  uniform irradiated area at 10 MeV ( $\varnothing 3.5 \text{ cm}$ )

Irradiated area uniformity better than 10%

Fluence  $u \sim 10\text{-}20\%$

# Ion Implantation and Irradiation line

First designed for ion implantation (fixed energy, high fluxes and fluences)

Adaptation to irradiation testing (variable energy steps, low fluxes and fluences)

Decrease flux increasing the scanning beam area / defocusing the beam (worse quality beam)



## - Scanning system

Double magnetic coils

High stability power supplies

Variable scanning frequency

1cm<sup>2</sup> spot scanned up to 20x20 cm<sup>2</sup>

## - Others

- Lighting possibility

- Temperature control

- Opto-electrical feedthroughs

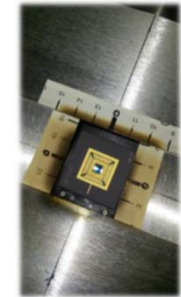
## - Sample holders

- Maximum 20x16 cm<sup>2</sup>

- X-Y movement

- Complete turnabout

- Heating / Cooling possibility



## DOSIMETRY

Current integration on sample holder and/or on the isolated sample holder and/or slits.

This is biased up to 300 volts in order to collect the secondary electrons

Integration limits the working flux, specially on real time monitoring

## Brookhaven integrator

Flux range:  $\sim 6 \times 10^{12}$  to  $\sim 1 \times 10^8$  p/cm<sup>2</sup>s

## Possibilities of different particle detectors

Flux range:  $< 1 \times 10^7$  p/cm<sup>2</sup>s



# External beam line

Although there is not possibility of scanning, it allows for a diverse range of irradiation areas by playing with the material of the exit window and the target distance.

## SAMPLE HOLDER

Remote control (step 0.06 mm)  
X 200 mm; Y 200 mm; Z 100 mm  
Manual movable structure



## EXIT FLANGE

Various sizes available  
Internally covered with a 5 mm carbon film to avoid the activation.  
Different graphite collimators with several hole diameters  
**Several windows**



## DOSIMETRY on device under test (DUT)

Aligned masks and collimators  
Control beam spot with scintillator foils and radiochromic films  
Flux monitoring on isolated graphite collimator  
Previous calibration  
Correlation factors depending on the set-up



# LEP Space Applications

**Proton Irradiation Test on Solar Cells cables and shielding materials**

Usual requirement  $T < 40^{\circ}\text{C}$  on the samples; easy reached with prompt flux  $< 1\text{E}13 \text{ p/cm}^2$

**CESI**

**AIRBUS**  
DEFENCE & SPACE



**SPASOLAB**



**QIOPTIQ**  
Photonics for Innovation  
An Excelitas Technologies Company



**1MeV**

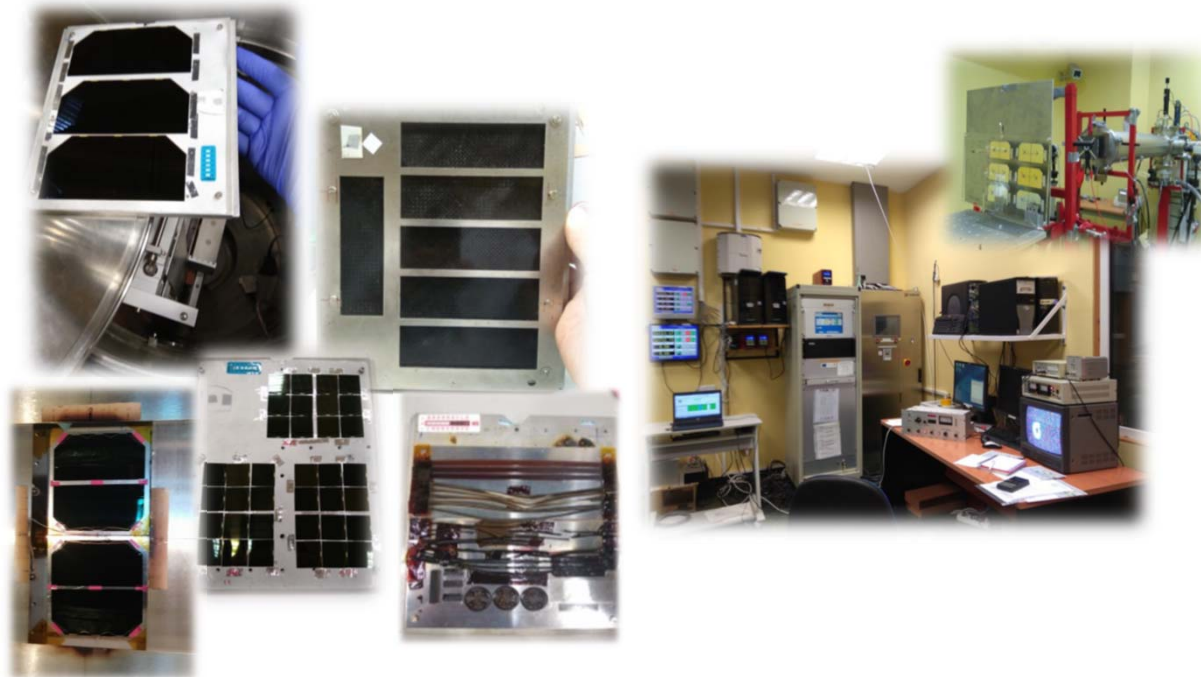
Proton Energy

**2MeV**

Proton Energy

**10MeV**

Proton Energy



**$2 \times 10^{10}$**   
 $\text{p}^+\text{cm}^{-2}$  Fluence

**$3 \times 10^{11}$**   
 $\text{p}^+\text{cm}^{-2}$  Fluence

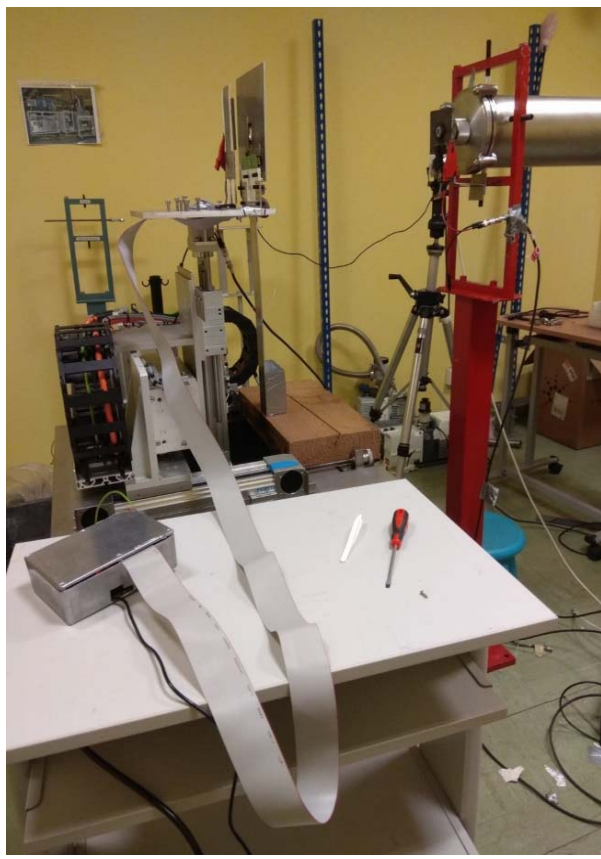
**$5 \times 10^{12}$**   
 $\text{p}^+\text{cm}^{-2}$  Fluence

**$5 \times 10^{15}$**   
 $\text{p}^+\text{cm}^{-2}$  Fluence

# Irradiation campaign CNA-UCM on COTS SRAM – 65 nm at low bias voltage

## TID in RadLab (Cobalt-60)

DR = 750 rad (Si) / h ; TID = 18 krad (Si)



M. Rezaei PhD Thesis

## SEE campaign 15 MeV protons in the 18/9 Cyclotron

Flux  $1 \times 10^8$  p/cm<sup>2</sup>s  
 Fluence  $1 \times 10^{10}$  p/cm<sup>2</sup>  
 Estimated TID ~5 krad (Si)

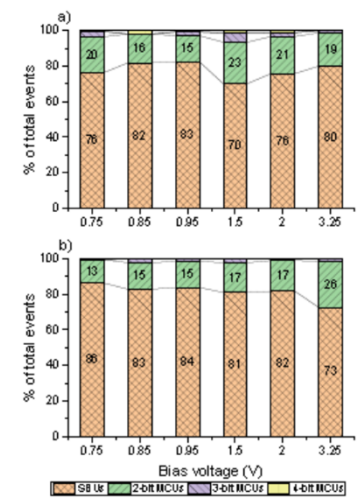


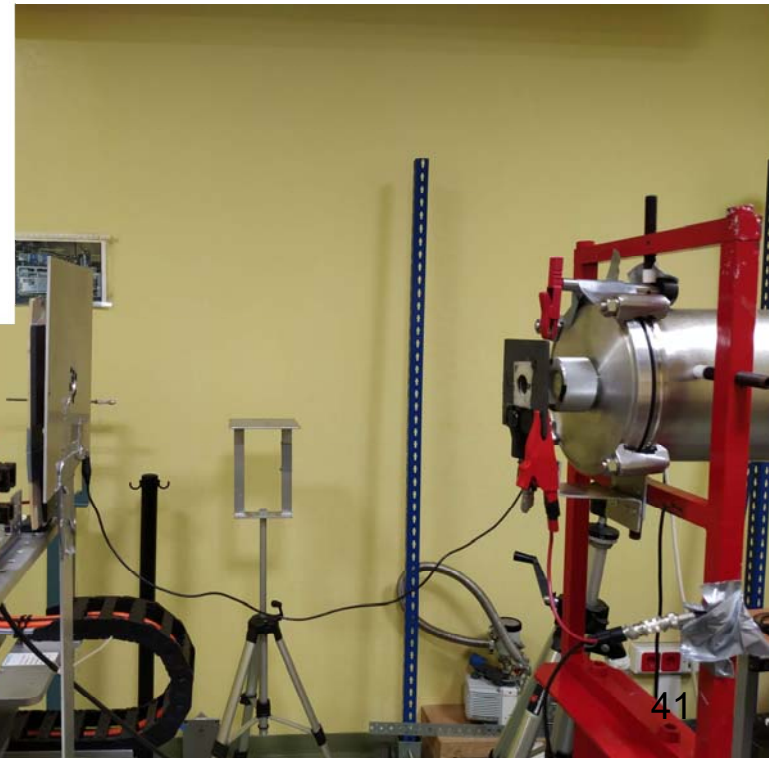
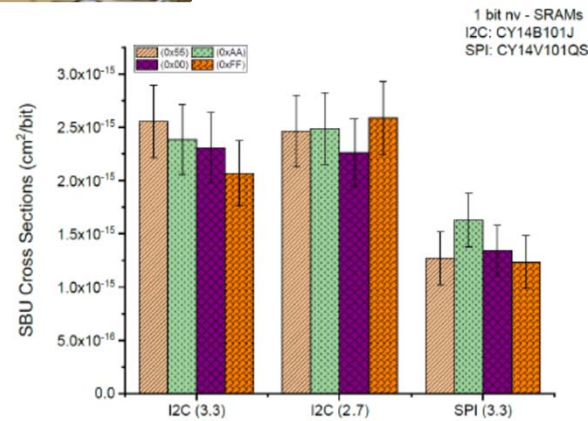
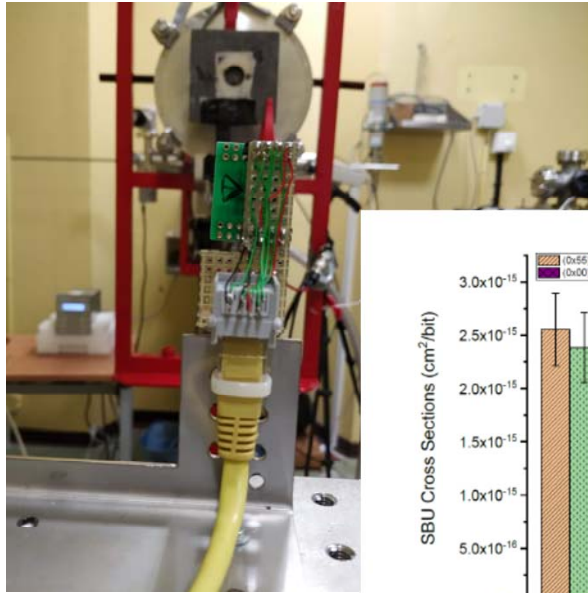
Fig. 6. Contribution of each SEU type in total number of events before (a) and after (b) the TID test



# Irradiation campaign CNA-UCM on COTS SRAM & FRAM

## Static and Dynamic Experiments

- Static tests: 0x55, 0x00, 0xAA and 0xFF
- Static tests were done on volatile and non-volatile parts in nv-SRAMs.
- Dynamic experiments: Using two techniques (March C and March D)

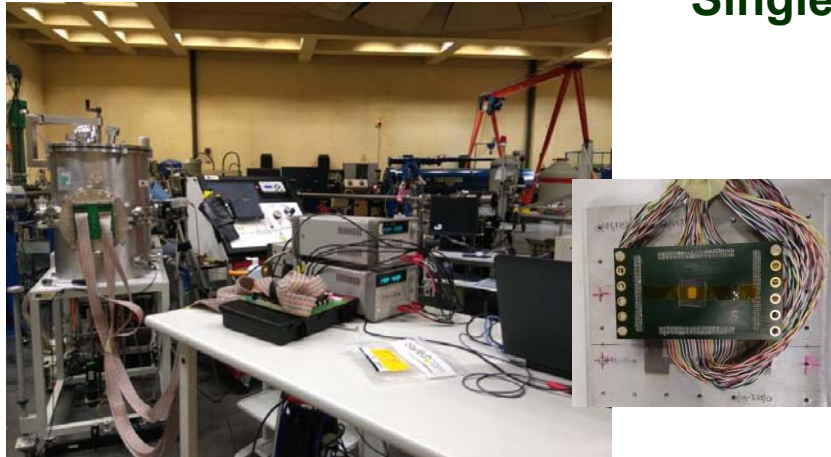


G.Korkian PhD Thesis



# LEP Applications; Space, Radiation monitors

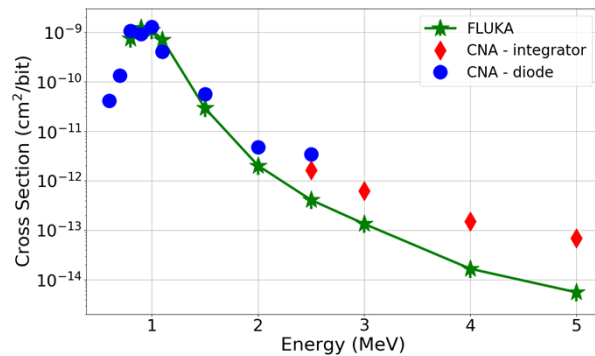
## Low energy proton direct ionization testing on FPGAs Single Event Effects (SEE) cross sections



**SRAM <65 nm**  
0.6 – 5.5 MeV



**MFlux 2E7 – 2E9 p/cm<sup>2</sup>s**  
**PFlux 8E8 – 3E10 p/cm<sup>2</sup>s**  
**Tilts (15°/30°/45°/60°)**  
**Fluence 4E8 – 8E11 p/cm<sup>2</sup>**



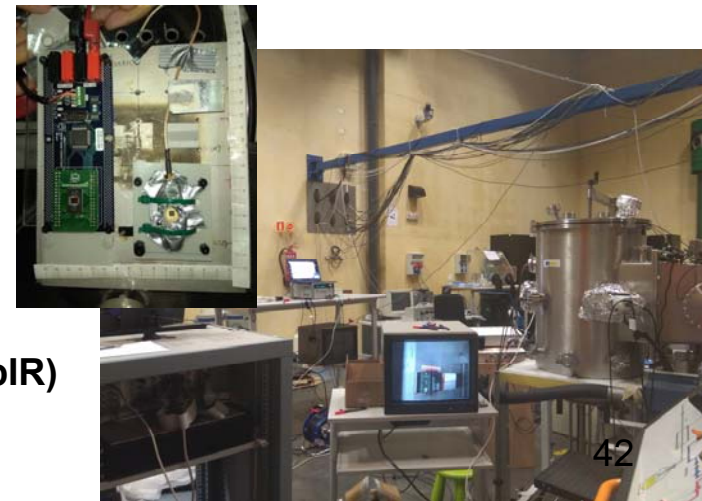
## 90 & 65 nm COTS and RADSAGA SRAMs (ESR15)

0.5 – 5.9 MeV  
E steps <50 keV

**MFlux 3E4 – 4E8 p/cm<sup>2</sup>s**  
**PFlux 5E7 – 1.3E11 p/cm<sup>2</sup>s**

**Complementary Si diode system (by ChipIR)**  
**MFlux 1.5E2 – 5E5 p/cm<sup>2</sup>s**

**Fluence 1.1E6 – 1.2E11 p/cm<sup>2</sup>**



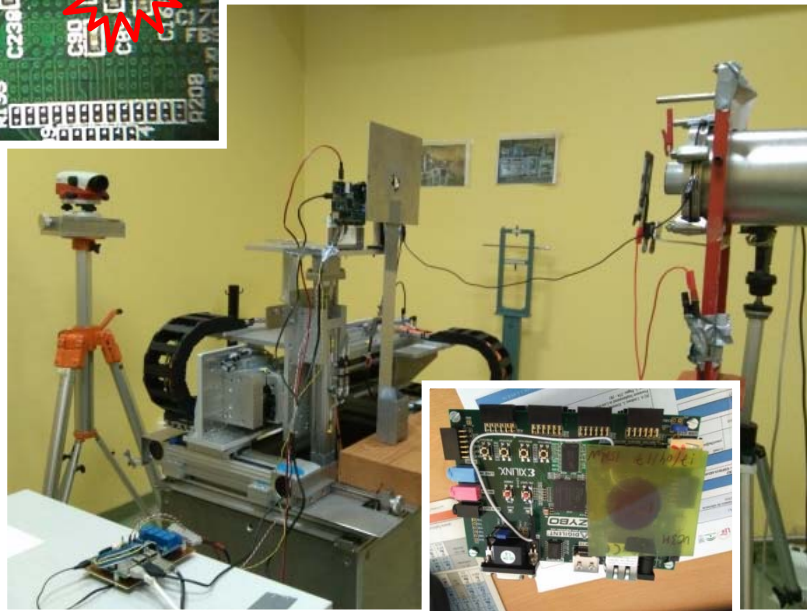
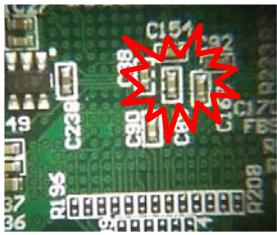
# SINGULAR EXPERIMENT AT CNA

## Proton & neutron irradiation campaigns on the same device

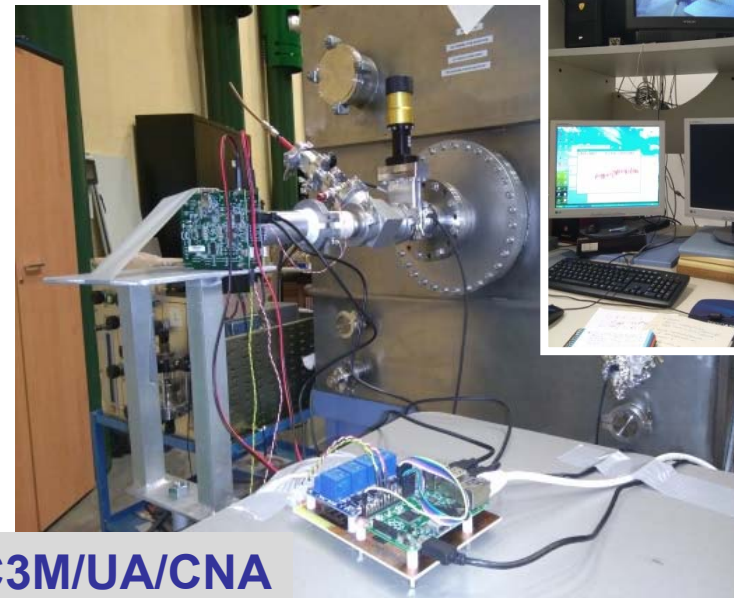
First time in our facility performing both, proton and neutron fault injection campaigns, to evaluate and compare the different robustness achieved in a microprocessor via different models of hardening software.

Benchmark based on Matrix multiplication (MMULT) with an additional circuit  
PDTC to observe and detect microprocessor errors during execution.

DUT on Zybo boards, Zynq-7000 Xilinx FPGA  
28 nm technology.  
ARM A9 microprocessor core, 650 MHz clock



uc3m



UC3M/UA/CNA

### 15.0 MeV protons - CYCLOTRON

Exit window: Mylar® 125 µm; WDD Air 59 cm  
Flux uniformity >90% in 15 mm diameter area

### 6.1 to 8.6 MeV neutrons TANDEM 3MV

2H(d,n)3He Reaction

Beam	Flux (#/scm <sup>2</sup> )	Time (s)	Total events	Detected events	Non detected events
Protons	$4.3 \cdot 10^8$	3718	311	85.2%	14.8%
Neutrons	$1.1 \cdot 10^6$	27360	135	82.2%	17.8%

5.48 MeV deuteron primary beam  
10 mm diameter focusing  
TD1D Air 11 mm; DUT 17mm x 17mm

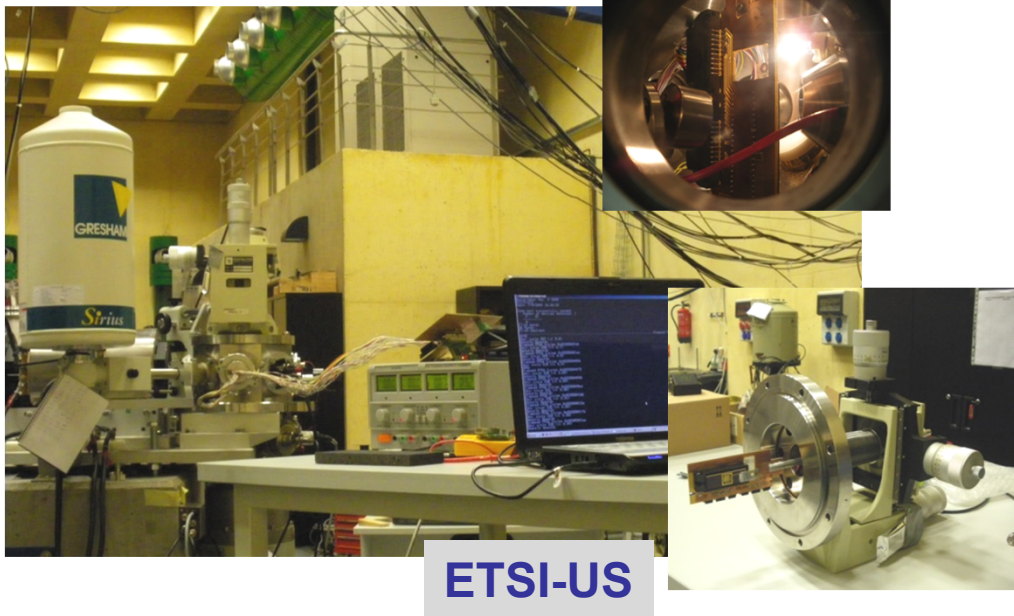
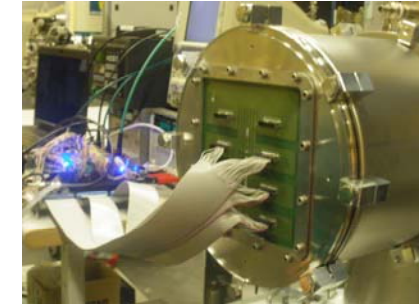
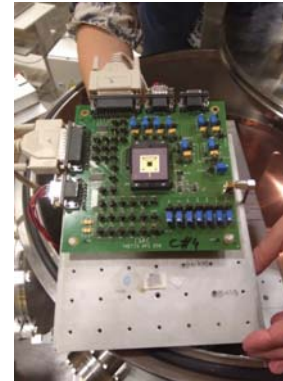


# Another particles applications

ID & DDD experiments with low energy beams  
CMOS Image Sensors

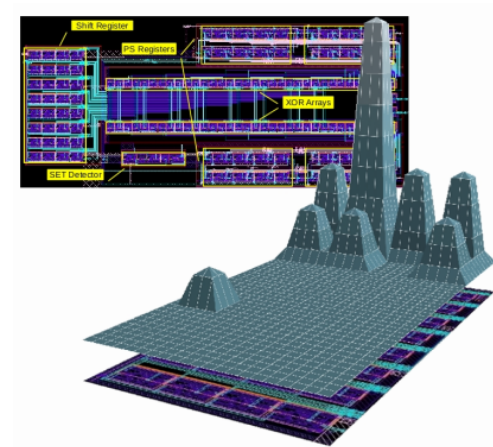
0.5 to 6 MeV H<sup>+</sup>; 0.5 MeV D  
8/11 MeV O; 11 MeV Al; 6/10 MeV C

CNES



ETSI-US

Adaptation to perform microdosimetry  
irradiation test (static & dynamic mode)



First CNA-SEU experiments with 11 to 18 MeV O and C microbeams

# APPLICATIONS FOR USE

**Previous contact (Yolanda Morilla; [ymorilla@us.es](mailto:ymorilla@us.es)) is recommended to know in advance the test feasibility and to obtain custom budget**

The use of CNA facilities requires the **approval of the Scientific Committee.**

– **FILL IN THE CORRESPONDING “BEAM TIME REQUEST”.**

The template are available in [www.cna.us.es](http://www.cna.us.es)

<http://institucionales.us.es/solicitudescna/index.php/en/information-and-documents-for-use-of-accelerators>

Facilitates the tedious procedure through your contact

– **SEND THE APPLICATION TO [solicitudescna@us.es](mailto:solicitudescna@us.es).**

Your contact will keep you informed of the procedure progress.

– When the application is accepted, the experiment **date is planned** according to the user and depending on the staff and facility availability.

– Usually, the full process is **completed** in less than two months.

– The current **tariffs** charged will be a day of using the accelerator/irradiator system

<http://institucionales.us.es/solicitudescna/index.php/en/rates>

**300-600 €/day** [24 h (gamma lab); less staff involvement on real time; specific use]

**400-1000 €/day** [8 h (particle labs); Staff limitations; multidisciplinary use; time limitation]



# Acknowledgements

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To the users and collaborators from public institutions and private companies

**Your requirements are our improvements !!!**

